

Work Order ID 70358

Friday, June 03, 2011 10:51:24 AM



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Item ID: D412-702-317

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 6/3/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/6/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9511

A

100

0.00



Small Fab

Memo

0.00

11/06/03

1

Small Fab

Assemble as per dwg ICA D412-702 p.49

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

8/16/03

40

Quality Control

120

0.00



Packaging

Memo

0.00

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-317

CHG001

Location:

267

PPP Rev:

11/6/30

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Item ID: D412-702-317

Accept

Revision ID:

Item Name: Harness Assembly

Setup Start

Stop

Start Date: 6/3/2011 Start Qty: 1.00

Required Date: 6/6/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/11
MF
11-06-03

Picklist Print

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Work Order ID: 70358

Parent Item: D412-702-317

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3573-5		Manufactured	No			100	Each	35.0000	1	1			
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Adapter

Location

Loc Qty

Loc Code

GA

35

31863

35

D4088-041		Manufactured	No			100	Each	21.0000	1	1			
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Shoulder Harness

Location

Loc Qty

Loc Code

ST272A

21

68300

9

68873

12

MS24693-S272		Purchased	No			100	Each	83.0000	4	4			
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Screw

Location

Loc Qty

Loc Code

ST288

83

116391

11

116737

22

117677

50

AN960JD10LL		Purchased	No			100	Each	3.809.000	4	4			
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Washer

Location

Loc Qty

Loc Code

ST349

3809

19085

472

19600

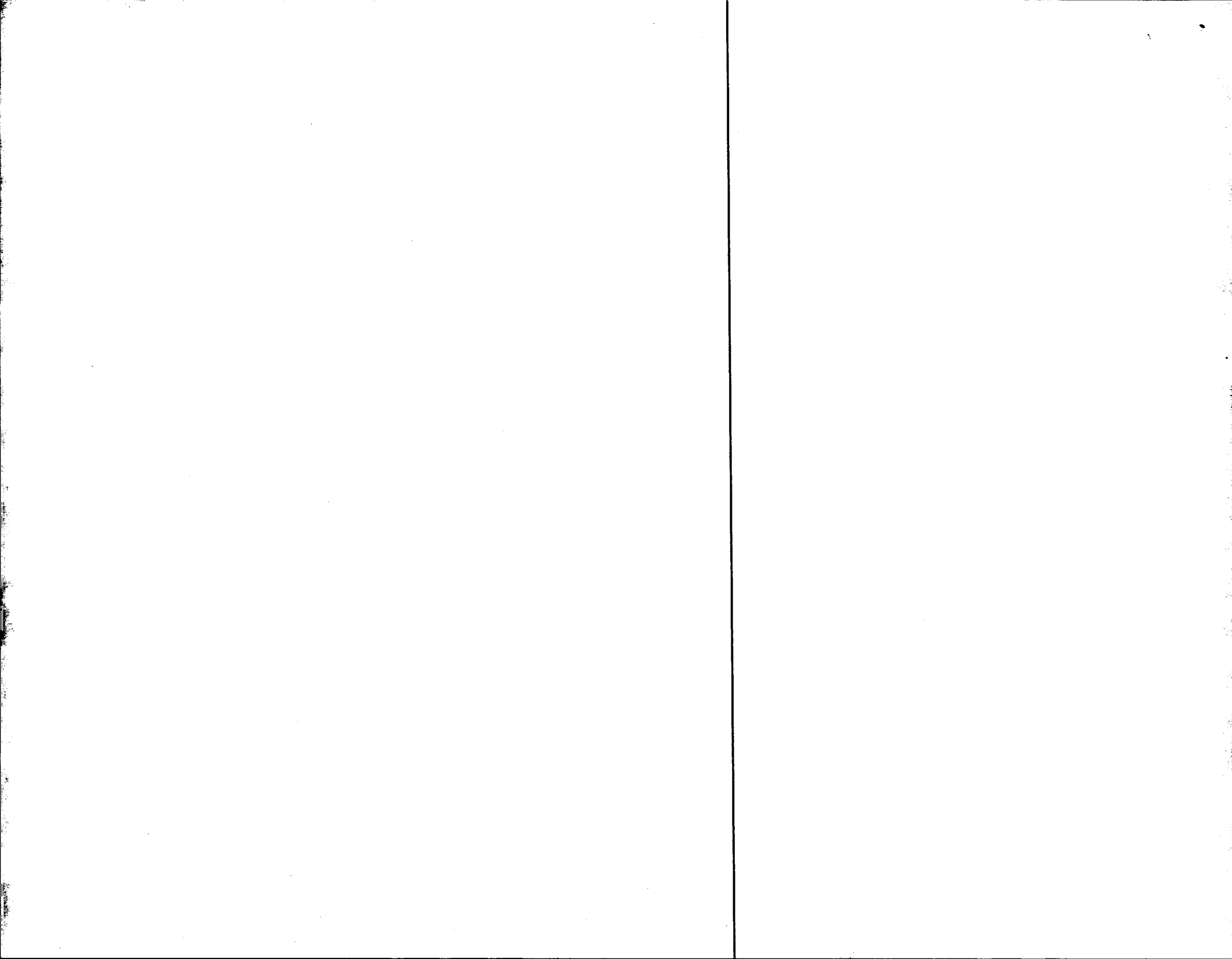
3337

11/06/03

11/06/03

11/06/03

11/04/03



Picklist Print

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Work Order ID: 70358

Parent Item: D412-702-317

Parent Item Name: Harness Assembly



Start Date: 6/3/2011

Required Date: 6/6/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

100

Each

2,481.000

4

4



Nut

Location

Loc Qty

Loc Code

ST300

2481

116391

11

116540

16

116549

754

117441

800

117601

400

117885

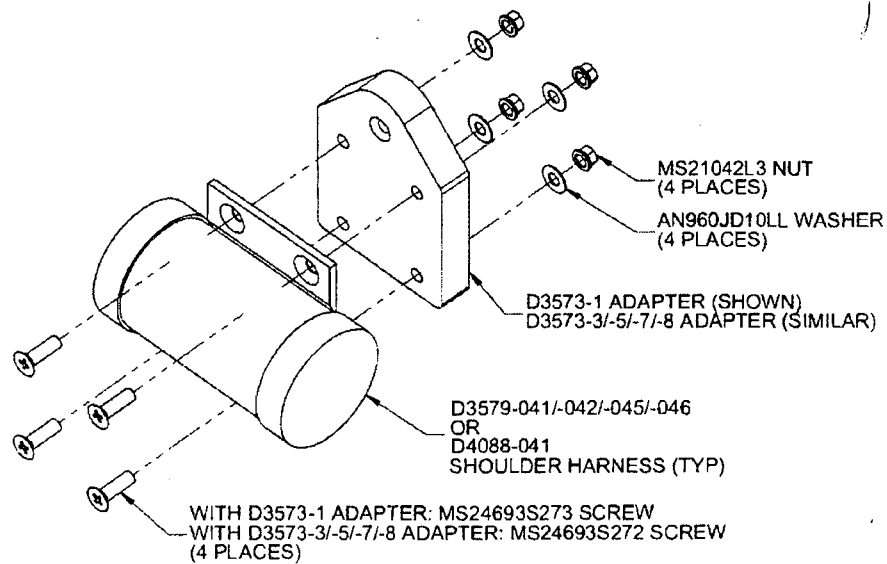
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4 ~~11~~ 11/06/03

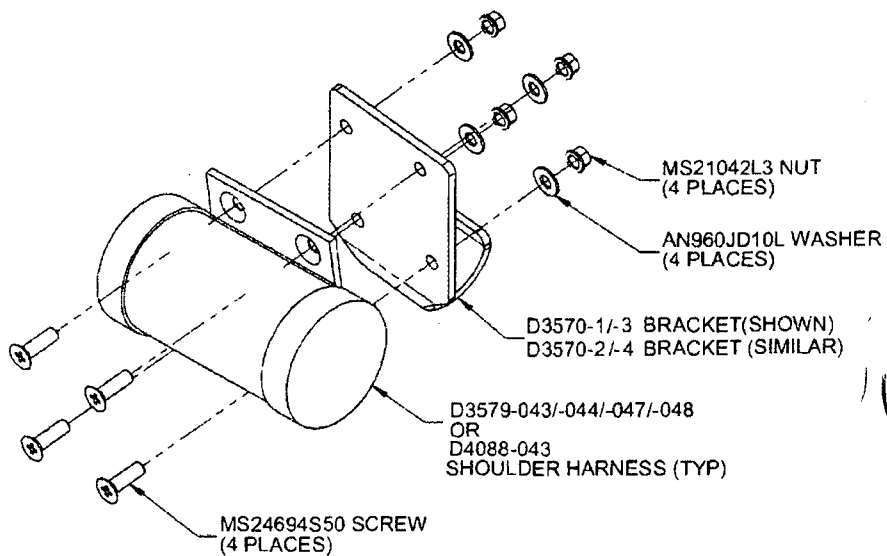
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Shop Packet Print

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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B OR -301/-303/-305/-307/-309/-315/-317 HARNESS ASSEMBLIES



DETAIL 'L' D412-702-111A/-111B/-113A/-113B OR -311/-313/-321/-323 HARNESS ASSEMBLIES

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